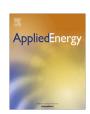
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# Monitoring innovation in electrochemical energy storage technologies: A patent-based approach



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### HIGHLIGHTS

- Grid effects of intermittent sources show increasing need for decentralized storage.
- Novel patent classification is applied to monitor competing technologies.
- Up-to-date geographical, organizational, and qualitative insight is given.
- Redox flow patenting shows strong growth, lithium also strong absolute numbers.
- Revealed patents allow the expectation of improved modules in the future.

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# ABSTRACT

Due to the suitability to balance the intermittency in decentralized systems with renewable sources, electrochemical energy storage possibilities have been analyzed in several studies, all highlighting the need for improvements in relevant techno-economic parameters. Particularly a reduction in the costs per cycle is much needed, which could either come from innovation in more cost-efficient manufacturing methods, a higher endurance of charge/discharge sequences or higher capacities. Looking at patent applications as a metric allows us to determine whether the necessary technological progress is indeed occurring, as the mandatory publication of the underlying inventions provides access to otherwise hidden R&D activities. Our paper contributes to the literature with a compilation of technological classes related to important battery types in the novel Cooperative Patent Classification (CPC), which can be used to identify relevant patent applications of the competing technologies. Using the worldwide patent statistical database (PAT-STAT), we find that promising technologies have been showing increasing patent counts in recent years. For example, the number of patent applications related to regenerative fuel cells (e.g. redox flow batteries) doubled from 2009 to 2011. Nevertheless, the volume of patent filings in technologies related to lithium remains unchallenged. Patent applications in this area are still growing, which indicates that the introduction of improved modules will continue. Using citation analysis, we have identified important patents and organizations for relevant candidate technologies. Our study underlines that electrochemical storage, and in particular lithium-based technologies, will play an increasingly important role in future energy systems.

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# 1. Introduction

1.1. The importance of innovation research in energy storage technologies

The diffusion of intermittent renewable energy sources reveals the lack of appropriate decentralized energy storage solutions for grid support and residential applications. The effects of intermittent energy sources start to become visible on a national scale for countries with high penetration of renewable energies. While increasingly frequent periods of negative electricity prices [1], caused by temporary oversupply, may only seem bizarre, it underlines the importance of energy storage to prevent inverse events of electricity shortage, which could jeopardize grid stability. Due to the suitability for the desired decentralized structure, electrochemical energy storage possibilities have been analyzed in several studies, all highlighting the need for improvements in relevant techno-economic parameters [2–6].

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To support the much-needed progress, understanding innovation in electrochemical energy storage revealed in patents is an important research, as well as public policy, issue for several reasons: firstly, as the economic potential for further improvements is tremendous, it is likely that novel ideas are first patented before scientifically published, if at all. Consequently, it is likely that important know-how concerning batteries is revealed in patents. Secondly, policy-makers considering financial support for energy storage need to have information on the innovative performance in their respective jurisdictions, as this is essential for a wellinformed decision about optional technology push or market pull subsidies. The same is true for venture capitalists and capital markets, which are important to bring products from initial R&D to product development. Thirdly, grid designers and (renewable) energy scenario researchers need to know, whether and which, electrochemical energy storage systems could dominate markets in the future. Moreover, the scholarly literature on innovation in energy storage has, up to this point, only encompassed technologies relevant for electric mobility registered at the United States Patent and Trademark Office (USPTO) [7]. Further research drawing a global, organizational and qualitative perspective including technologies relevant for stationary energy storage is therefore a pressing need as "energy storage is very much the key to unlocking the door of renewable energy" [5].

# 1.2. Electrochemical energy storage technologies

Over the past few decades, differences in supply and demand in electricity grids have already had to be matched. To store the excess capacity at night and ensure availability during high consumption hours, energy has been stored in the gravitational potential using hydropower plants for many decades. Storing significant amounts of energy, however, requires large facilities which have a strong impact on the local environment. Furthermore, not all countries have the geographical profile to build pumped hydro storage plants [6].

Following the transition in the energy generation technology, a structural change from a centralized to a more decentralized system architecture has also been initiated by the introduction of feed-in tariffs. Production of energy at the location of consumption reduces the necessity of electricity transmission through grids. As transmission costs can comprise up to a third of present-day consumer electricity fees, a decentralized system architecture has economically significant advantages. The financial support by feed-in tariffs worldwide has led to a rapid increase in installed renewable energy capacities. This has caused new record values for renewable

energy generation, such as for example more than 73% of the national supply on May 11, 2014 in Germany [8,9]. Fig. 1(b) shows the total German energy production and consumption series for a week including a record day in 2013. On June 16, 2013, where renewable energy accounted for 60% of the power, wind energy contributed with approximately 9 GW and photovoltaics with 20 GW. With spot prices assuming negative values, it becomes apparent that already at the present renewable ratios, matching supply and demand becomes increasingly difficult. Next to just meeting demand and supply, it has also been pointed out that power quality becomes a problematic topic with increasing shares of renewables [10].

When analyzing the size distribution of registered renewable energy plants in Germany as shown in Fig. 1(a), it can be seen that all categories – from small kW sized to large MW sized plants – contribute substantially to the overall capacity. Thus, also small- to mid-scale storage systems are needed. Due to their high modularity, electrochemical energy storage in batteries is an important alternative to mechanical and other technologies, such as superconducting magnetic storage, for example.

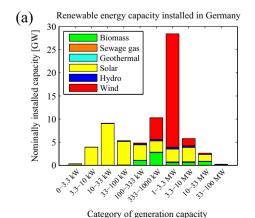
In the 90s, alkaline, NiCd and NiMH batteries were very common among secondary cells [2]. With the advent of mobile electronics, they entered many households in flashlights, wireless phones and other devices. By combining several thousand cells, a MW ranging energy storage project had already been realized in 2003 (e.g. [11]). Due to the maturity of the technology, NiCd and NiMH secondary cells are therefore candidates which remain to be monitored.

In starter batteries of internal combustion engine vehicles, lead-acid batteries are widespread and have gained broad market diffusion. In China for example, lead-acid batteries have had the greatest share in usage for PV/wind systems. This can be explained by their maturity and cost competitiveness [17].

Increasing requirements in energy density by consumer electronics due to the advent of laptops and smartphones have caused the widespread use of lithium batteries. Next to their high density [20], also the high efficiency of more than 90% [4] renders lithium batteries a promising technology.

Redox flow batteries represent an interesting novel approach to storing larger quantities of energy electrochemically. Due to the in principle high number of cycles, cost competitiveness could be achieved. Also, the storage tanks have very good scalability, rendering flow batteries ideal for larger quantities [4].

Yet another possibility, which is relevant particularly for gridscale application, is sodium-sulfur batteries, operating at high temperatures. The suitability for large powers, the high efficiency on



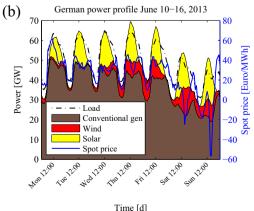


Fig. 1. (a) Installed renewable energy generation capacity per nominal power of individual plant in Germany as of December 31, 2012 (data from [12]). It is apparent that small systems contribute substantially to the overall generation capacity, showing the high degree of decentralization. (b) Overall German power profile showing negative spot market prices on a Sunday with low demand and record renewable energy values (depiction following [13], data sources: load [14], production [15], spot prices [16]).

**Table 1**Important techno-economic parameters of investigated technologies (data for 1st, 3rd, 4th, and 5th row taken from [18]; 2nd row values stem from average values for NiCd from [19]).

| Technology           | Capacity costs (€/kW h) | Cycles | Efficiency (%) |
|----------------------|-------------------------|--------|----------------|
| Lithium              | 844                     | 10,250 | 90             |
| Alkaline, NiMH, NiCd | 600                     | 1500   | 73             |
| Lead-acid            | 171                     | 1250   | 82             |
| Sodium-sulfur        | 256                     | 3333   | 81             |
| Redox-flow batteries | 398                     | 13,000 | 75             |

short timescales, as well as a high number of total cycles before failure, renders them attractive for utility scale load leveling applications. A serious fire event [4,21] has, however, resulted in a sudden decrease in interest.

Of crucial importance for the profitability in applications are the battery costs per cycle [22]. Table 1 shows typical values which have been obtained from previous literature [18,19]. One of the first applications where battery operation is expected to become financially attractive are so-called island or micro grids. In such environments, average levelized costs of electricity (LCOE) have been calculated as high as 38 ect/kW h [23], in certain scenarios even exceeding 1 \$/kW h [24] due to the dependence on diesel generators. In established grids of developed nations, LCOEs are however much lower. Here, the costs per cycle have to be considerably cheaper to enable a broad diffusion. Determining the most cost effective technology for an application highly depends on the expected required amount of cycles. In low frequency applications, technologies supporting less cycles can be favorable, if they are considerably cheaper (e.g. lead-acid). By contrast, in applications with higher frequencies, technologies comparably expensive per kW h (e.g. lithium ion) but supporting the required amount of cycles can be effectively cheaper [18]. For community scale energy management Battke et al. [18] cite 100 €/MW h as the electricity price and calculates LCOE of 0.25 €/kW h for lead-acid, 0.27 €/ kW h for lithium-ion,  $0.17 \epsilon$ /kW h for sodium-sulfur, and  $0.18 \epsilon$ /kW h for vanadium redox flow. For other applications (e.g. increase of self-consumption by end users), much higher costs are given. Thus, LCOEs still have to drop considerably so that an application in established grids becomes financially attractive. Next to economies of scale, inventions for more cost-effective manufacturing methods, a higher number of supported cycles, and/or higher capacities (with otherwise undegraded parameters) are particularly needed to achieve competitiveness with conventional grid-based systems. Only strongly researched and manufactured technologies can hence be expected to approach relevant performance regimes. For trustworthy scenario forecasts, it is thus essential to know where progress is currently happening.

# 2. Selection of relevant patents with the novel Cooperative Patent Classification (CPC)

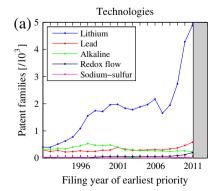
### 2.1. Previous innovation research in energy

For novel technologies, not yet sold in substantial units, little to no data is available, as firms usually seek to hide their research and market entry activities from competitors. Forecasting which of several candidate technologies might reach attractiveness due to economies of scale is therefore difficult. Next to R&D investment data on a country level (as published by the International Energy Agency and used in [25], for example), the only metric – particularly for the private sector – is patent data [26].

To identify favorable technologies, innovation research in energy technologies has attracted increased interest [27,28] during the last years, resulting in valuable insight into concentrated solar power [29], organic photovoltaics [30], CO<sub>2</sub> capture [31], and fossil fuel technologies [32]. However, there is limited knowledge on innovation in energy storage. Recently, Lin et al. [7] presented an investigation for electric mobility. Compared to electric mobility.

Investigated technologies and their corresponding CPC classes. % denotes the wildcard for literal and logical subgroups (e.g. 10/052% includes 10/0525).

| Technology  | CPC subclass | Group(s) & subgroup(s)   |
|---|--------------|--|
| Lithium   | H01M         | 10/052%  |
|   | Y02E         | 60/122   |
|   | Y02T         | 10/7011  |
| Alkaline, NiMH, NiCd                                | H01M         | 10/28%, 10/24–10/32, 4/24%, 4/24–4/34, 10/345                  |
|   | Y02E         | 60/124   |
| High-temperature batteries (e.g. sodium-sulfur)     | H01M         | 10/3909-10/3981  |
| Lead-acid   | H01M         | 2/28, 4/14-4/23, 4/68%, 4/73-4/84, 10/12%, 10/06-10/18, 10/342 |
|   | Y02E         | 60/126   |
|   | Y02T         | 10/7016  |
| Regenerative fuel cells (e.g. redox flow batteries) | H01M         | 8/188  |
|   | Y02E         | 60/528   |



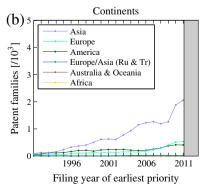


Fig. 2. (a) Total number of identified patent families of investigated technologies across filing years. Taking into account the issue date of PATSTAT (April 2014), data after 2011 is truncated due to the confidentiality period of applications (18 months, grey shaded) and limited proliferation of data from international authorities to the EPO. (b) Total number of identified patent families per continent of applicant country. Russia and Turkey are listed separately, as they are reaching over two continents.

Table 3

Most frequently cited patent families by technology groups as shown in Table 2. Citations were calculated patent-family to patent-family. A patent family is included if at least one family member is marked with at least one CPC subgroup listed in Table 2 for a technology. A family member of a major patent office (US, EP, CA, GB, DE, JP) and preferably published in English (thus not necessarily the priority) was chosen for a comprehensive overview in the table.

| Forward citations             | Applicant                             | Publication<br>number    | Publication date         | Title of patent (application)   |
|-------------------------------|---------------------------------------|--------------------------|--------------------------|---|
| (1) Lithium batteries         |                                       |                          |                          |   |
| 1337                          | Cabot                                 | US7087341B2              | 08.08.2006               | Metal-air battery components and<br>methods for making same   |
| 662                           | NanoGram                              | US5952125A               | 14.09.1999               | Batteries with electroactive nanoparticles  |
| 542                           | Angeion                               | US5235979B1              | 01.11.1994               | Dual battery system for implantable   |
| 489                           | William Marsh Rice                    | CA2283502C               | 14.06.2005               | defibrillator<br>Carbon fibers formed from singlewall   |
|                               | University                            |                          |                          | carbon nanotubes  |
| 459                           | Bell Communications<br>Research       | US5296318A               | 22.03.1994               | Rechargeable lithium intercalation battery<br>with hybrid polymeric electrolyte   |
| 352                           | Medtronic                             | US5439760A               | 08.08.1995               | High reliability electrochemical cell and electrode assembly therefore  |
| 311                           | Patterning Technologies               | GB2330331B               | 10.04.2002               | Method of forming a circuit element on a surface  |
| 242                           | PolyPlus Battery                      | US5523179A               | 04.06.1996               | Rechargeable positive electrode   |
| 223                           | Black & Decker                        | EP1676427A4              | 02.04.2008               | Methods of discharge control for a battery<br>pack of a cordless power tool system, a<br>cordless power tool system and battery<br>pack adapted to provide over-discharge<br>protection and discharge control   |
| 223                           | Toshiba                               | US6565763B1              | 20.05.2003               | Method for manufacturing porous structure and method for forming pattern  |
| (2) Alkaline batteries<br>695 | Nanomaterials Research                | US5851507A               | 22.12.1998               | Integrated thermal process for the continuous synthesis of nanoscale  |
| 662                           | NanoGram                              | US5952125A               | 14.09.1999               | powders<br>Batteries with electroactive nanoparticles   |
| 302                           | Alfred Mann Foundation                | EP1424098B1              | 03.12.2008               | Implantable device with improved battery recharging and powering configuration  |
| 165                           | Kyanon                                | JP2771406B2              | 02.07.1998               | Secondary battery   |
| 127                           | Ovonic Battery                        | US5344728A               | 06.09.1994               | Compositionally and structurally<br>disordered multiphase nickel hydroxide<br>positive electrode for alkaline<br>rechargeable electrochemical cells   |
| 121                           | Energy Conversion Devices             | US5096667A               | 17.03.1992               | Catalytic hydrogen storage electrode<br>materials for use in electrochemical cells<br>and electrochemical cells incorporating<br>the materials  |
| 106                           | Energy Conversion Devices             | US6447942B1              | 10.09.2002               | Alkaline fuel cell  |
| 106                           | Rayovac                               | US5567538A               | 22.10.1996               | Metal-air cell having thin-walled anode<br>and cathode cans   |
| 104                           | Ovonic Battery                        | US6255015B1              | 03.07.2001               | Monoblock battery assembly  |
| 104                           | Chartec Laboratories                  | EP783200B1               | 09.07.2003               | A method for charging a rechargeable battery  |
| (3) Regenerative fuel ce      | ells – redox flow batteries           |                          |                          |   |
| 116                           | Reveo                                 | US6472093B2              | 29.10.2002               | Metal-air fuel cell battery systems having<br>a metal-fuel card storage cartridge,<br>insertable within a fuel cartridge insertion<br>port, containing a supply of substantially<br>planar discrete metal-fuel cards, and fuel<br>card transport mechanisms therein |
| 106                           | Energy Conversion Devices             | US6447942B1              | 10.09.2002               | Alkaline fuel cell  |
| 89<br>88                      | Texas Instruments<br>Monsanto         | US4021323A<br>US3691016A | 03.05.1977<br>12.09.1972 | Solar energy conversion Process for the preparation of insoluble enzymes  |
| 85                            | Luz Electric Fuel Israel              | WO9202964A1              | 20.02.1992               | Rechargeable electrical power storage unit<br>for use in electrical transport system  |
| 81                            | Aquanautics                           | EP176446B1               | 21.07.1993               | System for the extraction and utilization of oxygen and other ligands from fluids   |
| 81                            | National Patent<br>Development        | US5804329A               | 08.09.1998               | Electroconversion cell  |
| 77                            | T and G                               | EP370149B1               | 26.06.1996               | Ionic semiconductor materials and applications thereof  |
| 70                            | The Penn State Research<br>Foundation | US7491453B2              | 17.02.2009               | applications thereon Bio-electrochemically assisted microbial reactor that generates hydrogen gas and methods of generating hydrogen gas  |
| 66                            | Bloom Energy                          | EP1620906B1              | 08.01.2014               | Co-production of hydrogen and electricity<br>in a high temperature electrochemical<br>system  |

Table 3 (continued)

| Forward citations       | Applicant                                      | Publication<br>number | Publication date | Title of patent (application)  |  |
|-------------------------|--|-----------------------|------------------|--|--|
| (4) High-temperature b  | atteries (e.g. sodium-sulfur)                  |                       |                  |  |  |
| 242                     | PolyPlus Battery                               | US5523179A            | 04.06.1996       | Rechargeable positive electrode  |  |
| 116                     | Brown Boveri & Cie                             | DE3022449A1           | 07.01.1982       | Elektrochemische Speicherzelle   |  |
| 91                      | Monsanto                                       | US4175153A            | 20.11.1979       | Inorganic anisotropic hollow fibers  |  |
| 65                      | Brown Boveri & Cie                             | GB1484437A            | 01.09.1977       | Electrochemical storage cell or battery  |  |
| 55                      | Chloride Silent Power                          | US4383013A            | 10.05.1983       | High temperature multicell electrochemical storage batteries   |  |
| 52                      | The Regents of the<br>University of California | CA2053887C            | 11.12.2001       | Cell for making secondary batteries  |  |
| 51                      | Powerplex Technologies                         | US4719401A            | 12.01.1988       | Zener diode looping element for<br>protecting a battery cell   |  |
| 50                      | Ford Motor                                     | US3404035A            | 01.10.1968       | Secondary battery employing molten alkali metal reactant   |  |
| 50                      | Robert Bosch                                   | US4296148A            | 20.10.1981       | Method to apply multiple layers, including<br>an electrode layer, on a sintered or pre-<br>sintered ion conductive solid electrolyte<br>body |  |
| 49                      | Chloride Silent Power                          | US4215466A            | 05.08.1980       | Method of sealing ceramic electrolyte material in electrochemical cells  |  |
| (5) Lead-acid batteries |  |                       |                  |  |  |
| 334                     | Telxon   | US5773954A            | 30.06.1998       | Battery charging station for shopping car<br>mounted portable data collection devices  |  |
| 317                     | ENSCI  | US4713306A            | 15.12.1987       | Battery element and battery incorporating doped tin oxide coated substrate   |  |
| 132                     | Massachusetts Institute of<br>Technology       | US7553584B2           | 30.06.2009       | Reticulated and controlled porosity battery structures   |  |
| 129                     | Lucas Industries                               | GB2080550B            | 11.12.1985       | Battery monitoring system  |  |
| 116                     | Seiko Instruments                              | EP582173B1            | 03.06.1998       | Non-aqueous electrolyte secondary battery and its production method  |  |
| 106                     | Ztek   | US5858568A            | 12.01.1999       | Fuel cell power supply system  |  |
| 100                     | Globe-Union                                    | US4876513A            | 24.10.1989       | Dynamic state-of-charge indicator for a battery and method thereof   |  |
| 98                      | TRW  | US3566717A            | 02.03.1971       | Power train using multiple power source  |  |
| 98                      | Commonwealth Edison                            | US4697134A            | 29.09.1987       | Apparatus and method for measuring battery condition   |  |
| 98                      | Hyperion Catalysis<br>International            | AU765403B2            | 18.09.2003       | Graphitic nanofibers in electrochemical capacitors   |  |

the relaxed energy density requirement in grid and residential applications also renders technologies such as redox flow cells and sodium-sulfur batteries interesting. As "a competition still exists between the [...] analyzed battery technologies and so far a leading technology has yet to emerge" [18], investigating the progress in these rivalling candidates is thus an important research gap, which this paper seeks to fill.

Previous research has identified patents of certain technologies either by searching for relevant keywords [7,30,31], by relying on technological classifications [32], or by employing an iterative combination of these two approaches [29]. A major risk of searching for keywords is the inclusion of irrelevant documents (e.g. describing novel technologies using the modules instead of describing improved modules) or omitting patents with a too narrow set of keywords.

# 2.2. The novel Cooperative Patent Classification

Selecting patents by technological classes – which all patent authorities assign to filed inventions – can circumvent this limitation, as the classification is assigned by skilled patent examiners, experts on patent literature in their technological field. The recent introduction of the Cooperative Patent Classification (CPC), between the USPTO and the European Patent Organization (EPO), allows the technologies (now approximately 250,000 distinct entries) to be resolved in a more refined manner than in the earlier International Patent Classification (IPC) [33]. Therefore, employing the CPC allows analysis of the parallel development with unprece-

dented discernment which so far has been rarely used. Also, major Asian patent offices – such as the State Intellectual Property Office (SIPO) of China and the Korean Intellectual Property Office (KPO) – have announced the introduction of the classification. It can thus be assumed that the CPC will soon become the internationally accepted standard for technological classification.

# 2.3. Energy storage classifications in the new CPC

As batteries are not a new technology as such, there have already been entries in the IPC, mainly in section H01M i.e. "processes or means, e.g. batteries, for the direct conversion of chemical into electrical energy". More detailed categories in the CPC now allow the allocation of patents to certain technologies, hereby enabling this trend study. In addition to the more detailed entries, the introduction of the class Y for "general tagging of new technological developments; general tagging of cross-sectional technologies spanning over several sections of the IPC" and, in particular, Y02E encompassing technologies for the "reduction of greenhouse gases [GHG] emission, related to energy generation, transmission or distribution" enable close monitoring and support of innovation in these areas. Furthermore, subclass Y02T, i.e. "climate change mitigation technologies related to transportation", has relevant entries.

We first searched for applicable CPC sections using keywords. This led us to the conclusion that relevant groups can be found in sections H and Y. Here, we manually screened all entries and assigned them (if at all) to the investigated technologies. Groups

**Table 4**Top 10 patent-applicants within technology fields as divided in Table 2. A patent family is included in the underlying calculation if at least one family member is marked with at least one CPC subgroup listed in Table 2 for a technology. Applicants are ranked by h-index (i.e. where h is the number of patent families with more than h citations for an applicant). Source of descriptive data (if not otherwise stated) is the ThomsonONE database.

| Company                       | h-Index           | Country   | Description of company   |
|-------------------------------|-------------------|-----------|--|
| (1) Lithium batteries         |                   |           |  |
| Fuji                          | 39                | JP        | Manufacturer of industrial equipment with a division for power generation and social infrastructure  |
| Matsushita                    | 36                | ĴΡ        | Former manufacturing company, now Panasonic  |
| Sony                          | 33                | ĴΡ        | Operation of imaging products, games, mobile products and communication, amongst others  |
| Mitsubishi                    | 30                | JΡ        | Engaged in several business segments, amongst others electronics applications and chemicals  |
| Sanyo                         | 29                | JΡ        | Energy segment provides solar cells, cells for hybrid automobiles, lithium-ion batteries, amongst others   |
| Toshiba                       | 28                | JΡ        | Manufacturer digital product, electronic device, social infrastructure and home appliance segments   |
| Samsung SDI                   | 27                | KR        | Engaged in the manufacture and distribution of secondary cells and plasma display panels   |
| Valence Technology            | 27                | US        | Develops, manufactures and sells energy storage systems utilizing its phosphate-based lithium-ion technology   |
| Canon                         | 27                | JP        | Manufacturing company with office, imaging and industrial equipment segments   |
| NEC                           | 26                | JP        | Diversified company, segments for IT solutions, carrier network, social infrastructure, personal solutions   |
|                               | 20                | J.        | breisined company, segments for it solutions, carrier network, social initiastracture, personal solutions  |
| (2) Alkaline batteries        |                   |           |  |
| Matsushita                    | 26                | JP        | Former manufacturing company, now Panasonic  |
| Sanyo                         | 20                | JP        | Energy segment provides solar cells, cells for hybrid automobiles, lithium-ion batteries, among others   |
| Toshiba                       | 19                | JP        | Manufacturer with segments digital product, electronic device, social infrastructure and home appliances   |
| Canon                         | 16                | JP        | Manufacturing company with the segments office, imaging and industrial equipment   |
| Ovonic Battery                | 16                | US        | Manufacturer of rechargeable batteries, now subsidiary of BASF [38]  |
| Toyota                        | 15                | JP        | Mainly engaged in the automobile business and financial business   |
| Yardney                       | 15                | US        | Supplier of high energy density batteries for air, land, sea and space, subsidiary of ENER-TEK [39]  |
| Energy Conversion             | 15                | US        | Engaged in building-integrated and rooftop photovoltaics (PV)  |
| Devices                       |                   |           |  |
| Kawasaki                      | 15                | JP        | Kawasaki Kasei chemical engaged in producing and selling organic acid products, amongst others   |
| Panasonic                     | 13                | JP        | Electronics manufacturer with segments for, amongst others, eco-solutions and automotive systems   |
| (3) Regenerative fuel cells - | redov flow ha     | tteries   |  |
| Kansai Electric Power         | 13                | JP        | Electric power supplier  |
| Sumitomo                      | 13                | JP        | Trading company with metal, transportation, construction, resources and chemical segments, amongst others  |
| Kashima Kita Electric         | 9                 | JP        | Developer of vanadium redox flow battery energy storage system; affiliate of mitsubishi group [40]   |
| Power                         | 3                 | Jı        | Developer of variations flow battery energy storage system, annual of finitsubising group [40]   |
| Unisearch                     | 9                 | AU        | Commercialization organization through which early inventors at the University of New South Wales filed for  |
| Oniscarcii                    | 3                 | NO        | patents [41]   |
| United States                 | 8                 | US        | NASA patents   |
| Tokuda Nobuyuki               | 8                 | JP        | Inventor   |
| Deeya Energy                  | 8                 | US        | Redox flow battery developer, changed its name to Imergy Power Systems in December 2013 [42]   |
| Hughes Aircraft               | 8                 | US        | Former major American aerospace and defense contractor; some parts now owned by Raytheon [43]  |
| Acal Energy                   | 7                 | GB        | Developer of low cost Proton Exchange Membrane (PEM) systems used to power fuel cells [44]   |
| General Electric              | 7                 | US        | Diversified technology and financial services company, amongst others power generation   |
| General Electric              | ,                 | 03        | diversified technology and mancial services company, amongst others power generation   |
| (4) High-temperature batte    | ries (e.g. sodiuı | n-sulfur) |  |
| Ford Motor                    | 16                | US        | Producer of automobiles  |
| BBC Brown Boveri & Cie        | 14                | CH        | Group of electrical engineering companies; merged with ASEA to ABB in 1988 [45]  |
| Chloride Group                | 12                | UK        | Supplier of power solutions, including the manufacture and sale of power supply systems, power conditioners  |
| General Electric              | 11                | US        | Diversified technology and financial services company, amongst others power generation   |
| Dow Chemical                  | 9                 | US        | Connects chemistry and innovation with the principles of sustainability  |
| Asea Brown Boveri             | 9                 | CH        | Engaged in the electrical engineering industry   |
| Electric Power Res Inst       | 9                 | US        | Research on issues related to the electric power industry in USA [46]  |
| British Railways Board        | 8                 | GB        | Responsible for most railway services in Great Britain; transferred to private sector in 1997 [47]   |
| Comp Général Electricité      | 8                 | FR        | Former electric and telecommunication company, now part of Alcatel-Lucent [48]   |
| NGK Insulators                | 7                 | JP        | Engaged in the provision of ceramic products, manufacturer of insulators and sodium-sulfur batteries   |
| (5) I and maid backeries      |                   | •         |  |
| (5) Lead-acid batteries       | 10                | LIC       | Formation of a transition between the behavior of the behavior |
| Globe Union                   | 18                | US        | Former producer of automotive batteries, acquired by Johnson Controls in 1978 [49]   |
| Matsushita                    | 14                | JP        | Former manufacturing company, now Panasonic  |
| General Motors                | 13                | US        | Designs, builds and sells cars, trucks and automobiles parts globally  |
| Gates Energy Products         | 12                | US        | Developed e.g. sealed lead-acid cells in the 70s [50]  |
| GNB                           | 12                | US        | Now division of Exide Technologies [51]  |
| Gould                         | 11                | US        | Ancestor of GNB [51]   |
| GS Yuasa                      | 11                | JP        | Engaged in the manufacture and sale of batteries and power supply devices  |
| Japan Storage Battery         | 10                | JP        | Battery manufacturer, merged with GS Yuasa to form Yuasa in 2004 [52]  |
| VARTA                         | 10                | DE        | Manufactures storage batteries for high-tech applications  |
| Chloride Group                | 10                | UK        | Supplier of power solutions, including the manufacture and sale of power supply systems, power conditioners  |

describing battery technologies without reference to certain technologies were left out, as they were not useful to our investigation of the relative performance of the energy storage technologies. Table 2 shows the entries used in the investigation.

# ${\bf 3.}\ Development\ of\ patent\ intensity\ in\ the\ investigated\ technologies$

One patent family is the set of all patent documents, linked by priority documents, and therefore most closely resembles individual inventions [32]. We consequently utilized this measure to compare the growth in the investigated technologies based on the latest available edition (April 2014) of PATSTAT. PATSTAT is a worldwide statistical database, which is issued bi-annually by the EPO (in the earlier issues jointly with the Organization for Economic Co-operation and Development (OECD)), to gather important data from major patent authorities around the globe. Fig. 2(a) shows the number of identified INPADOC families over the years of filing for the technologies as grouped in Table 2. Starting from a rather similar level in 1991, patent families relating to

lithium have grown rapidly until now. The main growth can be attributed to mobile electronics and electric mobility. In the last few years, a slight increase can also be seen in lead and sodium-sulfur, although not to the same extent as lithium. Between 2009 and 2011, patent families in regenerative fuel cell and redox flow battery technologies doubled. Declining counts can be seen solely in alkaline batteries.

In the past, patent forward citations have been used to identify important patents, as it has been shown that valuable inventions are likely to exhibit an increased number of forward citations [34]. We thus calculated forward citations (i.e. how many times family members have been cited by newer patent families) for all identified patent families. Patents belonging to the 10 highest cited families are shown in Table 3.

To further gain insight into which organizations or individuals are driving innovation, we chose to reveal the most important patent filers within the technologies separately. Solely counting patents is however susceptible to distortions, if certain actors file large numbers of low-quality patents [35]. To circumvent limitations of this approach, it is necessary to add a qualitative perspective. We chose to combine quantitative and qualitative measures by using the h-index known from bibliometrics for patents [36]. The results of the identified leading applicants in every respective technological field are shown in Table 4.

# 3.1. Lithium batteries

Analyzing the applicants with top h-indices in lithium batteries, it is obvious that Asian firms have a dominating position. The predominant companies are big Japanese electronic conglomerates such as Toshiba, Panasonic or Sony, as well as the Korean firm, Samsung. With respect to highly cited patents, a good ratio related to lithium consists of inventions disclosing novel methods for various battery parts, i.e. improved electrolytes, improved electrodes and novel (mostly nanotechnological) fabrication procedures.

# 3.2. Alkaline batteries

In the area of alkaline batteries, Japanese companies, together with some US firms, dominate the list. The company with the highest h-index of the US firms, Ovonic Battery, was acquired by the German firm BASF when its parent company Energy Conversion Devices, went bankrupt in 2012.

The highly cited patent family "batteries with electroactive nanoparticles" appearing in the table for lithium batteries has been marked also as relevant for alkaline secondary cells. Even slightly more forward citations received the patent family including the family member "Integrated thermal process for the continuous synthesis of nanoscale powders". Rather related to the application of rechargeable batteries is the patent family encompassing "implantable device with improved battery recharging and powering configuration", showing that innovation in energy storage is also driven by medical technologies. The other cell patents are mostly related to inventions for improved electrodes.

# 3.3. Regenerative fuel cells – redox flow batteries

Regarding regenerative fuel cells, an almost even mixture between Japanese and American companies appears in the list. Sumitomo, a manufacturer of large redox flow batteries, holds a leading position. In general, much lower h-indices can be seen. Unlike the lithium technologies, where big industrial conglomerates dominate the list, also start-ups and even individual inventors are in the top ranks.

A member of the most cited patent family describes a metal-air fuel cell battery. The other frequently cited patent families describe different parts of regenerative batteries, from special cell types to cathodes and anodes to membranes.

# 3.4. Sodium-sulfur cells

Analyzing the leading institutions in high-temperature cells, the strong position of Ford becomes apparent. This could be explained by the fact that they pioneered the development in the 1960s [37]. Also the other leading companies in the list filed their applications a long time ago. BBC, ranked second, was acquired in 1998 and the third-ranked Chloride Group was most active two decades ago: that these companies still lead in h-index analysis suggests that the technological progress achieved back then has not yet been significantly overhauled by current inventions. The highest cited patent is a lithium-sulfur patent, highly cited due to the dynamics in lithium. The majority of other patents are comparably old and relate to inventions about the electrolyte and other material improvements (e.g. the use of expanded graphite as well as the production of  $\beta$ -alumina).

# 3.5. Lead-acid batteries

As mentioned before, the most common application of lead-acid batteries is as a starter battery in vehicles. This also explains the large number of automotive supplier companies in the list of top innovators in lead-acid batteries. Again, the lion's share of the patents can be assigned to Japanese and American companies. From analyzing the top cited patents relating to lead-acid batteries, it is apparent that some of the patents describe the improved application of batteries and not the batteries themselves. This can however also be seen as a sign of the technology's maturity. Nevertheless, there are also a number of patents documenting improved modules.

# 4. Conclusion & discussion

The analysis of leading applicants and their countries of origin has important implications for public policy. A clear dominance of certain world regions can be seen by the tables in Sections 3.1-3.5. This needs to be considered by local policy makers who are trying to incentivize further development of storage technologies. Market-pull subsidies might benefit the now well-positioned firms, whereas technology-push initiatives could also enable others. These results have to be considered in addition to ongoing considerations with respect to demand-pull vs. technology-push subsidies [53]. The absence of European firms in the ranks for high h-indices in lithium technologies in any case calls for in-depth investigations regarding research policy.

In analyzing the most frequently cited patents, it becomes apparent that these are comparably new in lithium, supporting the reasoning that there is ongoing innovation dynamics in lithium technologies. This is in contrast to, for example, sodium-sulfur where most of the highly cited patents stem from the 80s or even earlier. Also in absolute patent numbers, (compare Fig. 2) patenting in lithium technologies shows a surprisingly strong rate compared to other types of batteries. It appears that the scepticism with respect to safety - apparent in the application dip in 2007 after the product recall campaigns of 2006 [54] - has been overcome. In the future, continued growth could lead to a self-multiplying effect: the techno-economic parameters of lithium related technologies could be more attractive compared to others, leading to even more R&D in this field, thus further improving the performance of these batteries. We believe that our findings of growing patent applications in batteries – in particular lithium-based technologies - are encouraging, as they are indicative of continued module improvements. In addition, the surge of patents indicates increased capabilities in supplying ameliorated cells because of which the much-needed price reductions can be expected in the future.

We see our letter as a potential starting point for more rigorous investigations into the innovation of sub-branches in auspicious technologies, such as lithium-sulfur [55], for example. Further research could, for example, investigate which technology clusters are still mainly patented by university applicants and which by firms, hereby allowing further conclusions on which technologies might reach market readiness in the near future.

Moreover, it would be worthwhile to investigate the fundamentally different storage technology candidates (such as compressed air and superconducting magnetic energy storage) for their maturity in comparison to electrochemical cells using the presented methodology and results.

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